JOB 635 LAB

IT EN

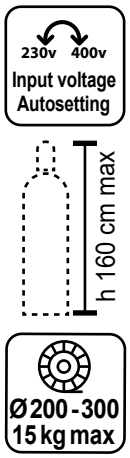
- MULTIPROCESS: MIG/MAG - MMA - TIG
- SYNERGIC
- INVERTER 3PH

Manutenzione
Maintenance

Carpenteria leggera
Light carpentry

Carpenteria pesante
Heavy carpentry





Supporto torcia
Torch holder

Ruote industriali
Heavy duty wheels

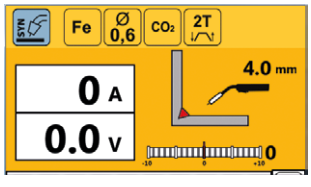
Multilingua / Multilanguage

Saldatrice trifase inverter multiprocesso ad alte prestazioni. Ideale per i saldatori che richiedono semplicità nella saldatura avanzata.

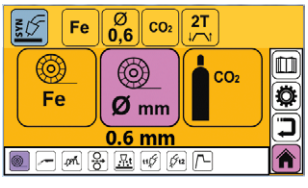
- Saldatura: MIG/MAG, MMA e TIG Lift.
- DC Sinergica. Tutti i parametri principali di saldatura sono collegati e agiscono in maniera combinata.
- Pannello di controllo grafico a colori con due modalità di utilizzo: semplice od avanzata.
- Pacchetto programmi standard di oltre 20 programmi per acciaio dolce, inox ed alluminio.
- Memoria digitale per salvare le impostazioni di saldatura preferite.
- Aggiornamento software tramite SD-Card.

High-performance multiprocess three-phase inverter welding machine. Ideal for welders who demand simplicity in advanced welding.

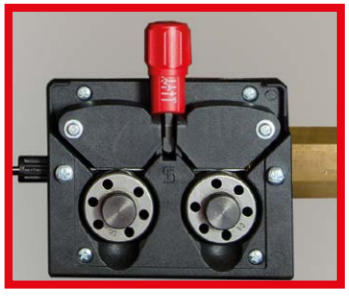
- Welding processes: MIG/MAG, MMA and TIG Lift.
- Synergic DC. All the primary welding parameters are linked and work together.
- Multicolor graphic display with 2 modes: basic or advanced.
- Standard package of 20+ welding programs for mild steel, stainless steel and aluminum.
- Digital memory: to save one's favourite welding settings.
- Software update via SD-Card.



Cruscotto saldatura MIG sinergica
Synergic MIG welding dashboard



Regolazione della sinergia MIG
MIG synergy setting



Job 635

Traino 4 rulli
4 Rolls feeder
D.37mm

MADE IN SAN MARINO

			JOB 635 LAB	
	Tensione di rete - Input voltage: 50/60Hz		**3 ~ 400V +/- 15% (autosetting)**	**3 ~ 230V +/- 15% (autosetting)**
	Potenza assorbita - Absorbed power: 60% / Max		7 / 10 kW	5,5 / 7 kW
	Fusibile - Fuse		16A	16A
	Generatore - Generator: Min		15 kW	10 kW
	Campo di regolazione - Welding current		**10 - 330A**	**10 - 260A**
	Servizio - Duty cycle (40°C EN 60974-1)		300A - 35% (MMA 250A)	230A - 30% (MMA 200A)
			250A - 60% (MMA 220A)	200A - 60% (MMA 170A)
	Tensione a vuoto - Open circuit voltage		61V	58V
MIG	**Filo ø mm Wires ø mm**	Acciaio - Steel	0,6 - 0,8 - 1,0 - 1,2	
		Inox - Stainless steel	0,8 - 1,0	
		Al.Mg 5	0,8 - 1,0 - 1,2	
		Al.Si 5	1,0 - 1,2	
		Cu.Si 3 / Cu.Al 8	0,8 - 1,0 - 1,2	
		Animato - Flux cored FCAW-S	1,2	
		Riporti - Hard facing FCAW-G	1,2	
		Bobina Ø mm - Wire spool Ø mm	200 - 300	
	Trainafilo - Wire feeder		4 rulli - 4 rolls (ø 37mm)	
	Amperometro Voltmetro - Ammeter Voltmeter		•	
	Caricamento filo, Test gas - Wire loading, Gas test		•	
	Modo pulsante torcia - Torch trigger mode		2T / 4T / Spot / Stitch	
	Saldatura sinergica - Synergic welding		•	
	Pre-gas, Accostamento filo, Hot start, Slope Up - Pre-gas, Approach speed, Hot start, Slope Up		Regolabili - Adjustables	
	Induttanza - Inductance		Regolabile - Adjustable	
	Slope Down, Crater filler, Post gas, Burn back		Regolabili - Adjustables	
	Passata di radice - Root pass		•	
	Memoria programmi utente - User job saving		128	
MMA	Elettrodi - Electrodes: ø mm	Rutile / basico - Rutile / basic	1,6 - 5,0	
	Hot start / Arc force		Regolabili - Adjustables	
	Anti-sticking		•	
TIG	Innesco arco - Arc striking		LIFT	
	Anti-sticking		•	
	Slope Down		Regolabile - Adjustable	
	Connessioni in uscita - Output connections		Euro / DX 50 mmq	
	Peso - Weight ≃		49,0 kg	
	Dimensioni - Dimensions		986 x 556 x 833 mm	
	Codice - Code		**264000**	

Accessori in dotazione - Supplied accessories:


DE M25A - 3m (Ugello - Tip 1,0mm)

Fe 0,6 / 0,8 / 1,0 / 1,2mm

3,0m (35mmq)

Gas 1,5m